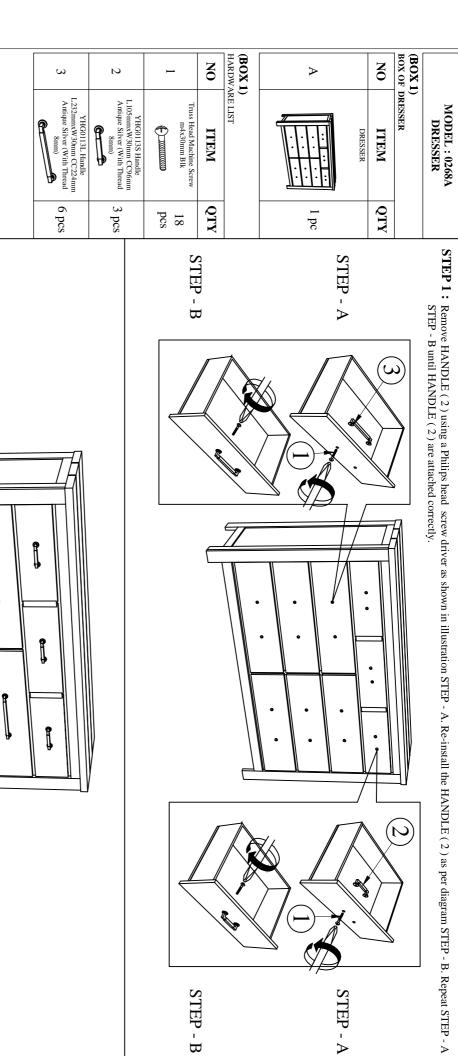
ASSEMBLY INSTRUCTIONS



COMPLETED ASSEMBLY